## INTERMATIONAL SEARCH REPORT

Internatio pplication No PCT/EP 03/14060

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B22F7/00								
According to International Patent Classification (IPC) or to both national classification and IPC								
B. FIELDS SEARCHED								
Minimum documentation searched (classification system followed by classification symbols)  IPC 7 B22F								
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched								
Electronic d	ata base consulted during the international search (name of data ba	se and, where practical, search terms used	)					
EPO-Internal, WPI Data, PAJ								
C. DOCUMENTS CONSIDERED TO BE RELEVANT								
Category °	Citation of document, with Indication, where appropriate, of the rel	Relevant to claim No.						
Х	US 6 322 897 B1 (WILLERT-PORADA MONIKA ET AL) 27 November 2001 (2001-11-27) abstract claim 18		1-8					
X	US 3 802 850 A (CLOUGHERTY E) 9 April 1974 (1974-04-09) abstract column 1, line 5 - line 27	1-8						
X	US 4 101 712 A (BOMFORD MICHAEL 3 18 July 1978 (1978-07-18) claims	1-8						
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Further documents are listed in the continuation of box C.    X   Patent family members are listed in annex.								
Special categories of cited documents:								
'A' document defining the general state of the art which is not considered to be of particular relevance or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention								
*E' earlier document but published on or after the international stilling date  *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to								
"L' document which may throw doubts on priority claim(s) or involve an inventive step when the document is taken alone which is cited to establish the publication date of another								
citation or other special reason (as specified)  O'document referring to an oral disclosure, use, exhibition or other means  cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled								
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Date of the actual completion of the international search  Date of mailing of the international search report								
16	,							
Name and m	nalling address of the ISA European Patent Office, P.B. 5818 Patentlaan 2	Authorized officer						
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## INTERNATIONAL SEARCH REPORT

Information on patent family members

internation pplication No PCT/EP 03/14060

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
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